



Gmund No Color No Bleach

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PRINTING TIPS

Printing

- Offset printing
- Letterpress
- Silk-screen printing
- Blind embossing
- Hot foil stamping
- Paper etching
- Die cutting

Recommendations for offset printing

- Screens up to 80 l/cm
- Match litho to the paper colour
- Proof printing on same paper stock
- Under colour reduction when applying strong ink coverage

Low absorption of ink, therefore:

- Use of fully oxidative drying inks
- Print dusting, low printing stacks
- Careful drying, a minimum of 24 hours
- Increase pressure and use soft rubber blankets to achieve optimal covering in the dents of the paper surface when applying area printing

Special advice

- Not suitable for laser and inkjet printers
- Acid free, pH-neutral
- The paper surface can vary slightly from making to making
- Natural papers have a top side and a bottom side. It is recommended, to use the top side as the front side for the print project.
- For printing and processing, the recommendations of the manufacturers of machines, inks, glues, lamination and embossing foils etc. have to be followed. For any damages caused by improper application, Gmund cannot accept liability.
- Pure cellulose is processed to manufacture Gmund No Color No Bleach. Compensatory re-dyeing on the papermaking machine does not take place, so the color of the paper can vary from one sheet to another. Claims based on this effect cannot be taken into consideration.
- The naturally lively look and textured surface of Gmund No Color No Bleach can lead to irregularities in hot-foil embossing. Colorless partial printing varnish under the hot-foil embossing can reduce this effect. This method is recommended for broadly planar motifs.
- The papers of Gmund No Color No Bleach are very hard and robust. These attributes should be taken into account whenever the papers undergo subsequent processing.

Further information

- world-en.gmund.com